

ST-313 / ST-360

双面呢暗缝机

Double Blind Stitch Machine



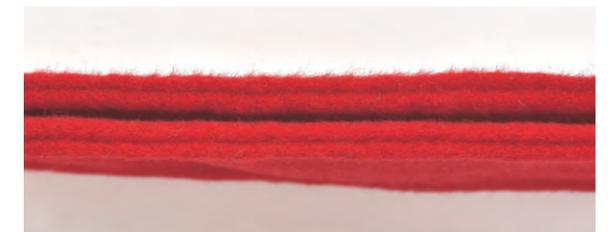
ST-313主要用于双面呢合缝，独特的暗缝方式，采用独特的卷边设计。

ST-313 is use for double side stitch, it have special blind stitch sewing method and the special double stitching hemming design



ST-360主要用于各种厚料的暗缝加工，采用垂直的送布方式，从而保证了翘摆缝的精度和均匀性。

ST-360 use for different kind of thick material' s blind stitch sewing.The accuracy and evenness of the blind sewing can be under control with the special vertical feeding method .to the pocket. A stacking sensor is also provided as standard to prevent stacking errors.



规格参数 Specifications

型号 Model	ST-313	ST-360
缝纫速度 Sewing speed	800-1000 针/分钟 800-1000 stitches/min	
缝线根数 Threda number	2	
针距 Stitch length	一般针距为4针/里面，可调节 Normal stitch is 4 sti/cm, it can adjust	
产量 Produce quantity	500-700米/12小时 500-700 meters per 12 hours	
机油添加 Adding oil	主轴无油，机头手动添加 Main shaft without oil, head is manual oil adding	
机针 Needle	1717dc (格罗茨) 1717dc (groz-beckert)	
控制系统 Control system	琦星/鲍曼克斯/ekfa Qixing / powermax / efka	
电源 Power supply	400w, 220v / 0.4mpa	